

## Plastic body No. 554, individually wrapped

40% Chamotte 0-1 mm

### Chemical analysis:

SiO <sub>2</sub>	68.5 %
Al <sub>2</sub> O <sub>3</sub>	20.5 %
TiO <sub>2</sub>	1.6 %
Fe <sub>2</sub> O <sub>3</sub>	6.0 %
CaO	0.4 %
MgO	0.4 %
K <sub>2</sub> O	2.6 %
Na <sub>2</sub> O	0.1 %

### Ceramic datas:

**Dry shrinkage in %:**

6

**Firing temperatur:**

1070 °C

1140 °C

1200 °C

firing colour:

light-red

red

dark-red

Firing shrinkage in %:

4

5

6

Water absorption in %:

8

5

3

**Coefficient of Thermal Expansion (CTE):**

20 °C - 400 °C

70

20 °C - 500 °C

73

20 °C - 600 °C

85

CTE \* 10<sup>-7</sup>/K